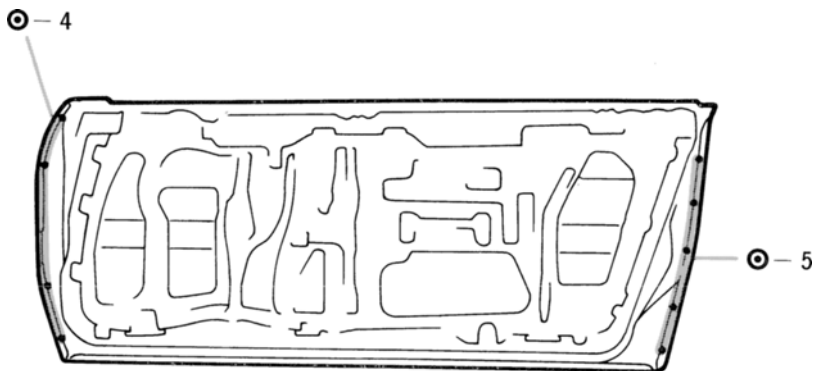
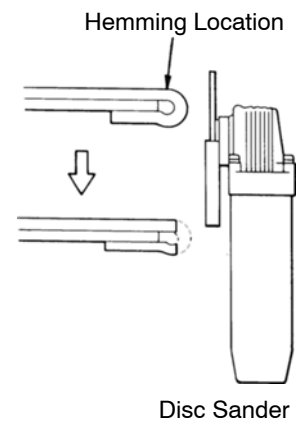
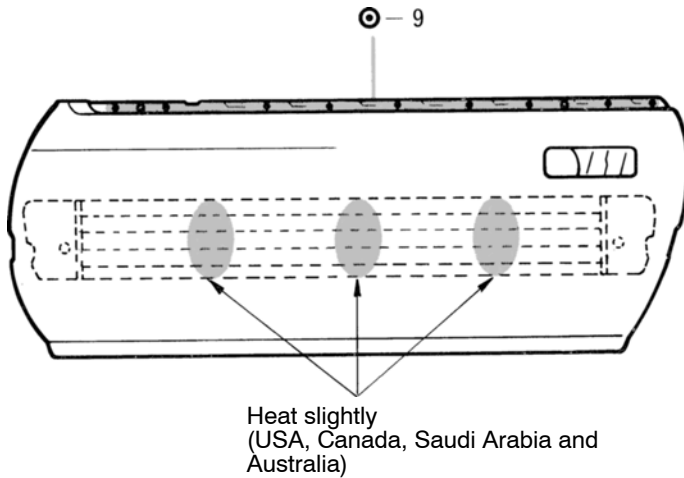
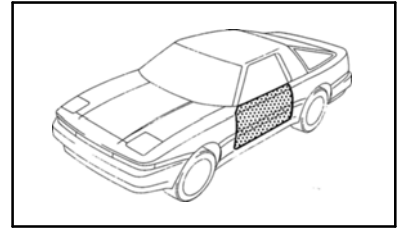
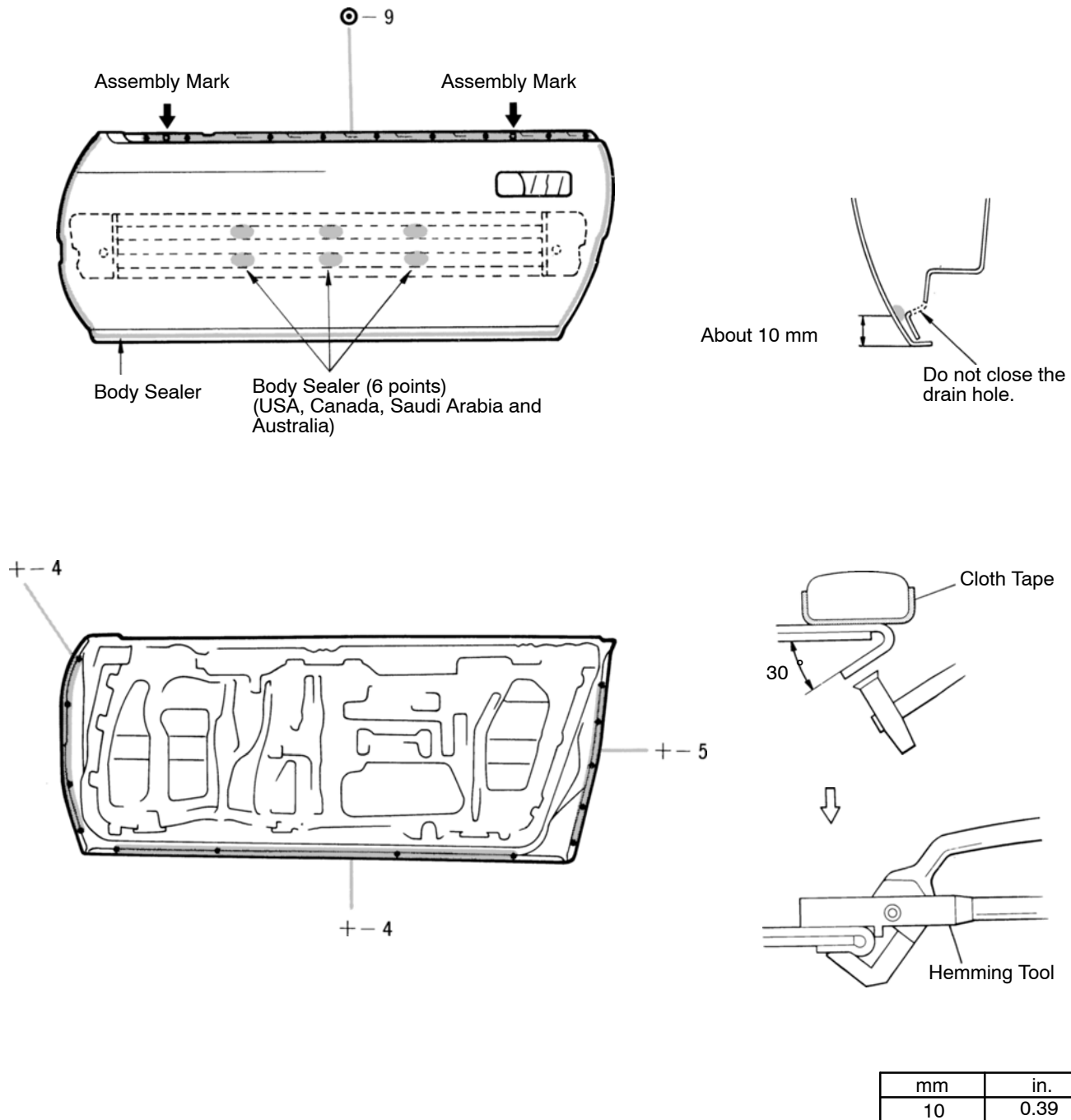


**FRONT DOOR OUTER PANEL (ASSY)****REMOVAL**

1. Grind out the hemming location, and remove the outer panel.
2. Slightly heating the outer panel will soften the sealer and make removal easier. (USA, Canada, Saudi Arabia and Australia).

## INSTALLATION



- Before temporarily installing the new part, coat the back side of the new panel with body sealer.

**NOTE:**

- Coat evenly about 10 mm (0.39 in.) from the flange and 3 mm (0.12 in.) in diameter
- For other sealing points, refer to section SU.
- Determine the position for the new panel by the assembly marks.

- Bend the flange hem approx. 30° with a hammer and dolly. Then use a hemming tool.

**NOTE:**

- Perform hemming in three steps, being careful not to warp the panel.
- If a hemming tool cannot be used, hem with a hammer and dolly.